

Master & Slave with loop card in Master – Loop 3 (P.6C0 = 22 free Exit) and Loop 4 (P.6D0 = 23 safety)

P6C0=22, P730=6, P73F=50, P863=6C	Free Exit	Loop 3	> Virt. Output 3	> Virt. Input 13	External Loop 3	P6C0=22, P5D0=18, P5D1=3, P5D2=0
P6D0=23, P740=6, P74F=51, P864=6D	Safety Closing	Loop 4	> Virt. Output 4	> Virt. Input 14	External Loop 4	P6D0=23, P5E0=18, P5E1=4, P5E2=0