

|                                                       |                     |                |                   |                  |                     |                                                                  |
|-------------------------------------------------------|---------------------|----------------|-------------------|------------------|---------------------|------------------------------------------------------------------|
| P460=1, PD10=6, PD1F=40, P8D1=3A, PD13=0,5            | Safety edge Closing | Si-Lei         | > Virt. Output 21 | > Virt. Input 3A | Safety edge Closing | PE0A=1402, PEA2=0                                                |
| P50A=1407, P5A2=2, PD20=6, PD2F=72, P8D2=3B, PD23=0,5 | Safety edge Opening | Input 10       | > Virt. Output 22 | > Virt. Input 3B | Safety edge Opening | PE0B=1407, PEB2=0                                                |
| PA07=1402, PA72=0, PA7B=3, PA7C=23                    | Safety edge Closing | Virt. Input 27 | <                 | Virt. Output 23  | < Si-Lei            | Safety edge Closing P460=1, PD30=6, PD3F=40, PD33=0,5            |
| PA08=1407, PA82=0, PA8B=3, PA8C=24                    | Safety edge Opening | Virt. Input 28 | <                 | Virt. Output 24  | < Input 10          | Safety edge Opening P50A=1407, P5A2=2, PD40=6, PD4F=72, PD43=0,5 |