



⚠ **WARNING:** Read carefully and understand all **ASSEMBLY AND OPERATION INSTRUCTIONS** before operating. Failure to follow the safety rules and other basic safety precautions may result in serious personal injury.

Advantages:

- Two and four stroke trigger mode control (2T - 4T)
 - 2T: When the trigger is pressed, welding begins. When the trigger is released, welding stops.
 - 4T: When the trigger is pressed, welding begins. When the trigger is released, welding continues, allowing long beads to be made without hand fatigue. When the trigger is pressed again, welding continues but the feeder is informed to prepare to finish. Finally when you release the trigger it stops.

It is supplied with:

- Set of 0.9 and 1.2 mm (0.035" and 0.045") rollers.
- Voltage and wire speed control
- Wire trimmer.
- Gas hose.
- Manual that includes: operation guide, maintenance guide, parts list and warranty policy.

Processes:

- MIG micro wire electrode (GMAW) diameters from 0.6 to 1.2 mm (0.023" to 0.045")
- Flux cored tubular electrode (FCAW) with or without gas, in diameters from 0.8 to 3.2mm (0.030" to 1/8")



COMES WITH:

- ✓ Owner manual: Operation guide, maintenance guide, list of parts and warranty.

Applications

- For use with constant potential power sources, with power output and sufficient current capacity for the specified electrode diameters and speeds.
- Suitable for HBDELTAMIG 355, HBDELTAMIG 455 and HBDELTAMIG 655, HBOPUS 2K-355 and HBOPUS 560.

Specifications (Subject to change without notice)

24 V power supply AC, 1 phase, 60 Hz,	Number of rollers	Speed of electrode	Electrode diameters	Weight	Dimensions
10A, AC	4	Minimum: 1.3 (50) Maximum: 22.8 (900)	0.6mm (0.023") 3.2mm (1/8")	Net: 19.5kg Pack: 21.5 kg	Height: 387 mm Width: 286mm Length: 641mm

